

- Complies with State Cleaning & Disinfection Regulations
- Complies with AS/NZS 3666 Parts 1 & 2
- Follows Manufacturer's Operation & Maintenance Instructions Component Maintenance Mechanical Inspection

Performance Maximisation	Energy / Water Savings	Bacteria &	Risk Control	Environm	ental Protection	Govt Regulatory Complia	nce	
Customer/Site & Equipment Details								
Job No.			Cooling Towe	r No.				
Customer Name		Cooling Tower Make						
Customer Contact		Cooling Tower Model						
Site/Property Name			System Desci	iption				
Site Contact			Heat Source Description					
Compliance & Safe	ety							
Inducted	JSA		Report to S	ite Contact	V	acuum Truck Required		
Working at Heights	SWMS		Confined S	pace Entry	E	lectrical Test/Tag lp to Date		
Isolations approved	EWP Required		Restricted A	Access				
Signed In	Protective PPE approved		Passes Obt	ained				
Service Procedure								
A. All compliance and safe	ety items put in place		B. Isolate fa	n & take pho	to of fan isolation			
1. Turn on pump & add low	-foaming detergent	Cor	nments					
2. Add sodium hypochlorite	e at 10 ppm free chlorine	Cor	nments					
3. Adjust pH to between 7.0	)-7.6 ppm	Cor	nments					
4. Set up equipment and a	ccess equipment	Cor	nments					
5. Inspect water flow over t	he fill pack	Cor	nments					
6. Inspect for water splash-	out and leaks	Cor	nments					
7. Test pH and chlorine leve	els (20 mins)	Cor	nments					
8. Adjust pH to between 7.0	0-7.6 ppm (20 mins)	Cor	nments					
9. Test pH and chlorine leve	els (40 mins)	Cor	nments				_	



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S	Service Procedure (continued)							
10.	LO. Adjust pH and chlorine levels (40 mins)			Comments				
11.	1. Add chlorine neutraliser after 1 hour			Comments				
12.	.2. Shut down pump and lock/tag			Comments				
13.	13. Shut down BFV and open drain			Comments				
14.	Stir up basin solids			Comments				
15.	Photo of cooling tower fro	om a distance (wide shot)		Comments				
16.	Remove all access hatch	es and panels		Comments				
17.	Air intake louvres: Remo	ve - Clean - Inspect		Comments				
18.	Drift eliminators: Remov	e - Clean - Inspect		Comments				
19.	Water distribution: Clear	ı - Clear Nozzles/Holes		Comments				
20.	Fill pack: Check position	- Clean - Inspect		Comments				
21.	Coil: Clean - Check posit	ion - Clean - Inspect		Comments				
22.	Fan cowl: Clean - Inspec	t [		Comments				
23.	Fan: Clean - Inspect			Comments				
24.	Fan Motor: Clean - Inspe	ct		Comments				
25.	Bearing/Taper locks: Cle	ean - Inspect		Comments				
26.	Motor mount: Clean - Ins	spect		Comments				
27.	Shafts: Clean - Inspect			Comments				
28.	Belts: Clean - Inspect			Comments				
29.	Gear box: Clean - Inspec	t [		Comments				
30.	Casing/Seams: Clean - I	nspect		Comments				
31.	Bolting & Fasteners: Cle	an - Inspect		Comments				
32.	Structure			Comments				



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**Performance Maximisation** 

Energy / Water Savings

**Bacteria & Risk Control** 

**Environmental Protection** 

**Govt Regulatory Compliance** 

Service	Proced	lure (c	ontinued)
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33.	Photo of fan drive assembly	Comments	
34.	Basin: Desludge - Clean - Inspect	Comments	
35.	Close drain and refill basin	Comments	
36.	Reinstall drift eliminators	Comments	
37.	Reinstall air intake louvres	Comments	
38.	Check & adjust ball float/water level	Comments	
39.	Check overflow & clean suction strainer	Comments	
40.	Turn on pump	Comments	
41.	Add sodium hypochorlite @ 10 ppm free	Comments	
41.	Adjust pH to between 7.0 and 7.6 ppm	Comments	
42.	Inspect water flow through dosing equipment	Comments	
43.	Pressure clean external surfaces of tower	Comments	
44.	Test and adjust pH and chlorine levels (20 min)	Comments	
45.	Pressure clean around tower & remove rubbish	Comments	
46.	Test and adjust pH and chlorine levels (40 min)	Comments	
47.	Pack up equipment	Comments	
47.	Neutralise chlorine at 1 hour	Comments	
49.	Add slug dose of biocide & corrosion inhibitor	Comments	
50.	Re-fit access hatches and panels	Comments	
<b>C</b> : 1	Turn on cooling tower fan		
D: (	Close all permits and remove isolations		
E. (	Check that the system is running correctly		
51.	Discuss any issues with site client		



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Service Proc	edure (c	ontinued)				
Comments & Recomm	nendations					
FMX Personne	l Sign-Off					
Service Completed (Date)						
Job Supervisor				Signatu	re	
Attending Service Personnel						
Client Authori	sation					

**Photos Over Page** 

**Site Client Name** 

Signature



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PHOTOS	
FAN ISOLATED AND LOCKED OUT	WIDE SHOT OF COOLING TOWER
MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE
MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE
MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE
MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE
MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE
MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE
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MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE
MAIN ACCESS HATCH REMOVED	BASIN BEFORE SERVICE



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PHOTOS (Continued)					
DRIFT ELIMINATORS REMOVED AND CLEANED	FAN DRIVE ASSEMBLY INSPECTION				
CRITICAL COMPONENT	CRITICAL COMPONENT				
FILL PACK OR COIL CONDITION	WATER DISTRIBUTION CONDITION				
CRITICAL COMPONENT	CRITICAL COMPONENT				



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PHOTOS (Continued)						
SAFE ACCESS TO CRITICAL COMPONENTS	AIR INTAKE LOUVRE CONDITION					
CRITICAL COMPONENT	CRITICAL COMPONENT  CRITICAL COMPONENT					
BASIN AFTER SERVICE	FAN DE-ISOLATED AND LOCKS REMOVED					



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PHOTOS (Continued)	